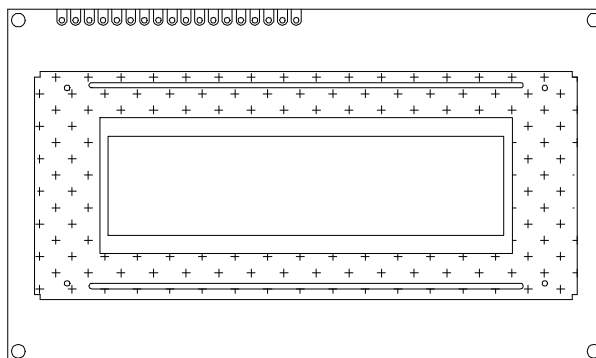




# PRODUCT SPECIFICATION

## HDM32GS12-8

128x32 GRAPHICS  
LCD DISPLAY MODULE



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## 1. General Specifications

### 1. Features

- A. Drive Method: 1/32 Duty, 1/9 Bias
- B. The Module Operating Voltage: 5V;
- C. Viewing Direction: 6:00h
- D. Operating Temperature: 0°C~50°C
- E. Storage Temperature: -20°C~70°C
- F. The Connector Method Between LCD And PCB: Zebra.
- G. The LCD Operating Voltage :9V;
- H. Display type: STN-YELLOW , Positive

### 2. Mechanical Data:

- (1) Module Size ----- 110.0 w \* 65.0 h mm
- (2) Viewing Area ----- 76.0 w \* 25.0 h mm
- (3) Dot Size ----- 0.52 w \* 0.52 h mm
- (4) Dot Quality----- 128 \* 32

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3.Pin Connections:

Pin No.	Symbol	Function
1	VSS	Ground(0v)
2	VDD	Logic Supply Voltage(+5.0V)
3	VEE	LCD Driver Voltage Input(+9V)
4	E	Enable Signal
5	RS	Data Or Instruction
6	R/W	Read/Write Select
7	RST	Reset Signal
8	CSB	Chip Selection
9~16	DB0~DB7	Data Bus Line
17-18	LED +,-	LED Backlight

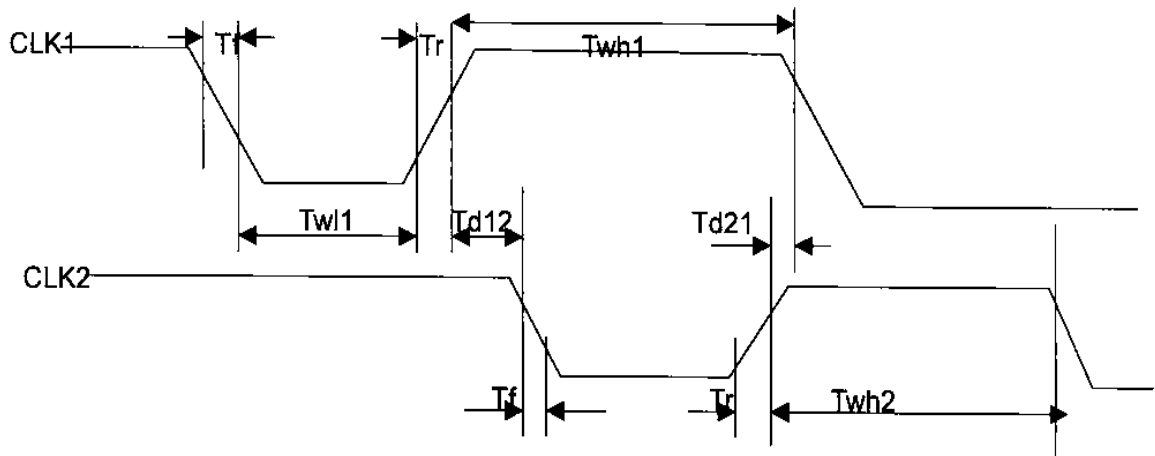
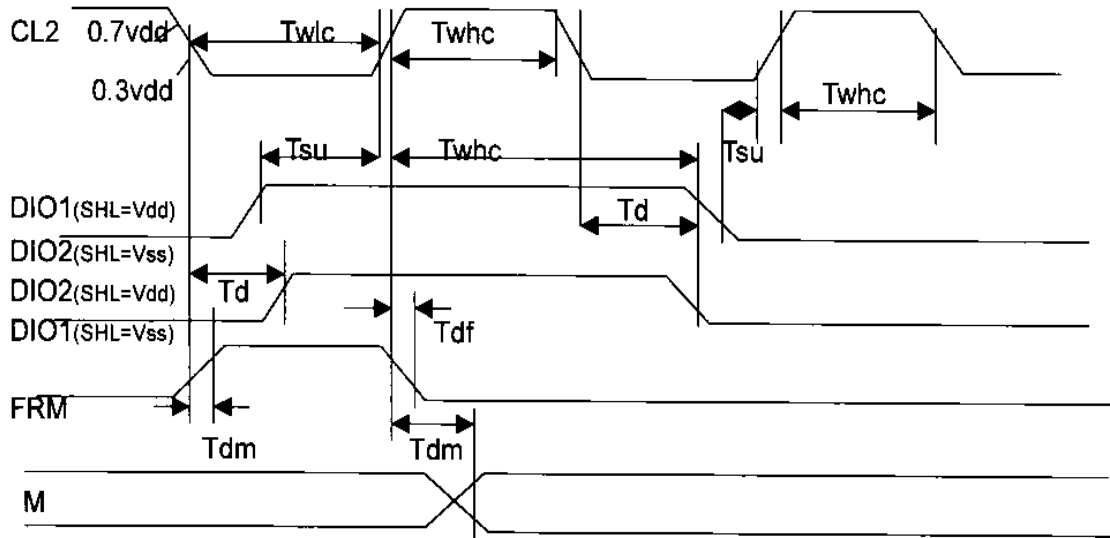
4.Timing Characteristics:(VDD=5V±10%)

(1).Common Driver :

Characteristic	Symbol	Min.	Typ.	Max.	Unit
Data Setup Time	Tsu	20	--	--	us
Data Hold Time	Tdh	40	--	--	
Data Delay Time	Td	5	--	--	
FRM Delay Time	Tdf	-2	--	2	
M Delay Time	Tdm	-2	--	2	
Cl2 Low Level Width	Twlc	35	--	--	
Cl2 High Level Width	Twhc	35	--	--	ns
Clk1 Low Level Width	Twl1	700	--	--	
Clk2 Low Level Width	Twl2	700	--	--	
Clk1 High Level Width	Twh1	2100	--	--	
Clk2 High Level Width	Twh2	2100	--	--	
Clk1-Clk2 Phase Difference	Td12	700	--	--	
Clk2-Clk1 Phase Difference	Td21	700	--	--	

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Clk1, Clk2 Rise/Fall Time	Tr/Tf	--	--	150	ns
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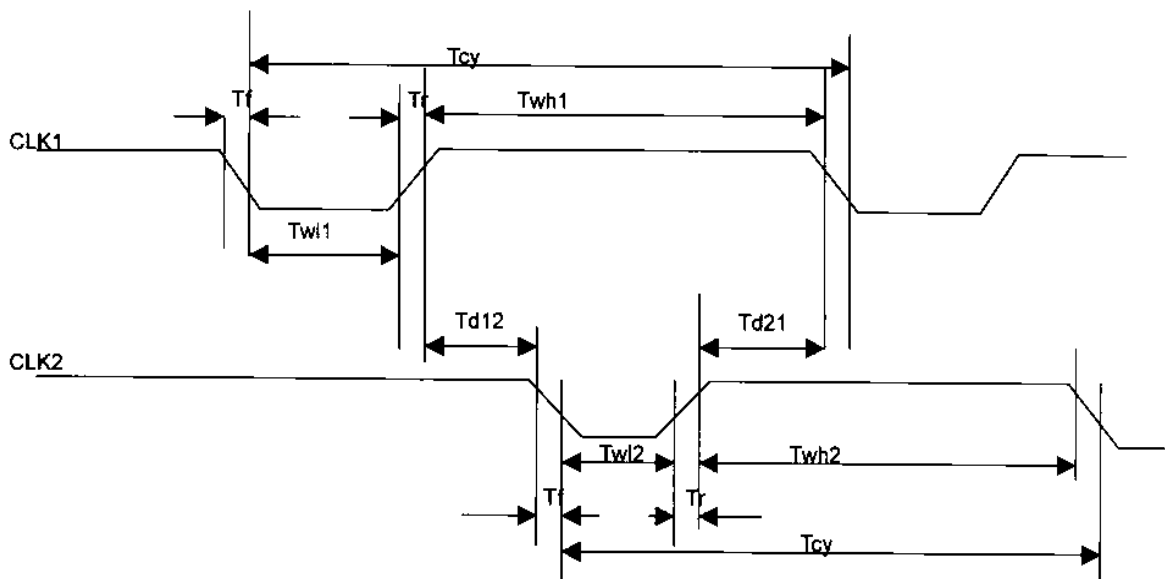


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(2) Segment Driver:

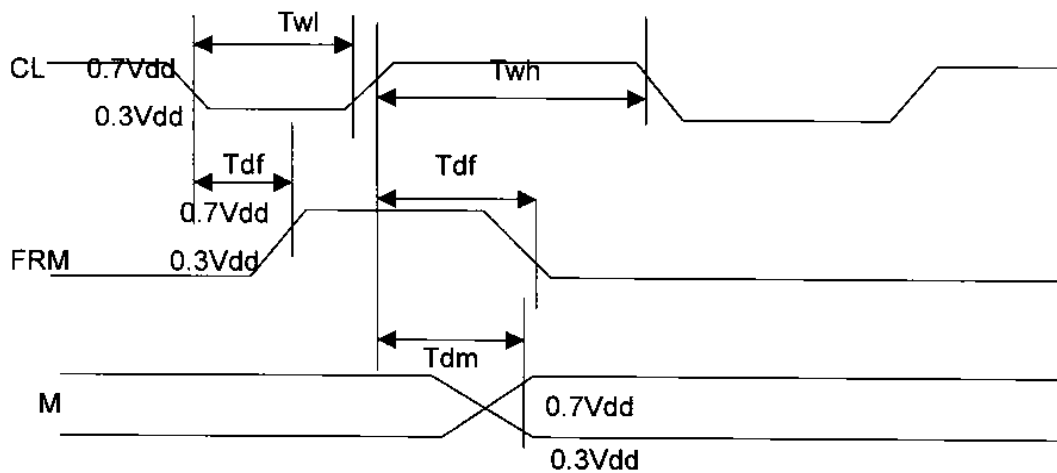
A. Clock Timing:

Characteristic	Symbol	Min.	Typ.	Max.	Unit
Clk1, Clk2 Cycle Time	Tcy	2.5	--	20	$\mu$ s
Clk1 "Low" Level Width	Twl1	625	--	--	ns
Clk2 "Low" Level Width	Twl2	625	--	--	
Clk1 "High" Level Width	Twh1	1875	--	--	
Clk2 "High" Level Width	Twh2	1875	--	--	
Clk1-Clk2 Phase Difference	Td12	625	--	--	
Clk2-Clk1 Phase Difference	Td21	625	--	--	
Clk1, Clk2 Rise Time	Tr	--	--	150	
Clk1, Clk2 Fall Time	Tf	--	--	150	



### B. Display Control Timing

Characteristic	Symbol	Min.	Typ.	Max.	Unit
Frm Delay Time	Tdf	-2	--	+2	$\mu$ s
M Delay Time	Tdm	-2	--	+2	$\mu$ s
Cl"Low" Level Width	Twl	35	--	--	$\mu$ s
Cl"High" Level Width	Twh	35	--	--	$\mu$ s



### C. Mpu Interface:

Characteristic	Symbol	Min.	Typ.	Max.	Unit
E Cycle	Tc	1000	--	--	ns
E High Level Width	Twh	450	--	--	
E Low Level Width	Twl	450	--	--	
E Rise Time	Tr	--	--	25	
E Fall Time	Tf	--	--	25	
Address Set-Up Time	Tasu	140	--	--	
Address Hold Time	Tah	10	--	--	
Data Set-Up Time	Tdsu	200	--	--	
Data Delay Time	Td	--	--	320	
Data Hold Time(Write)	Tdhw	10	--	--	
Data Hold Time(Read)	Tdhr	20	--	--	

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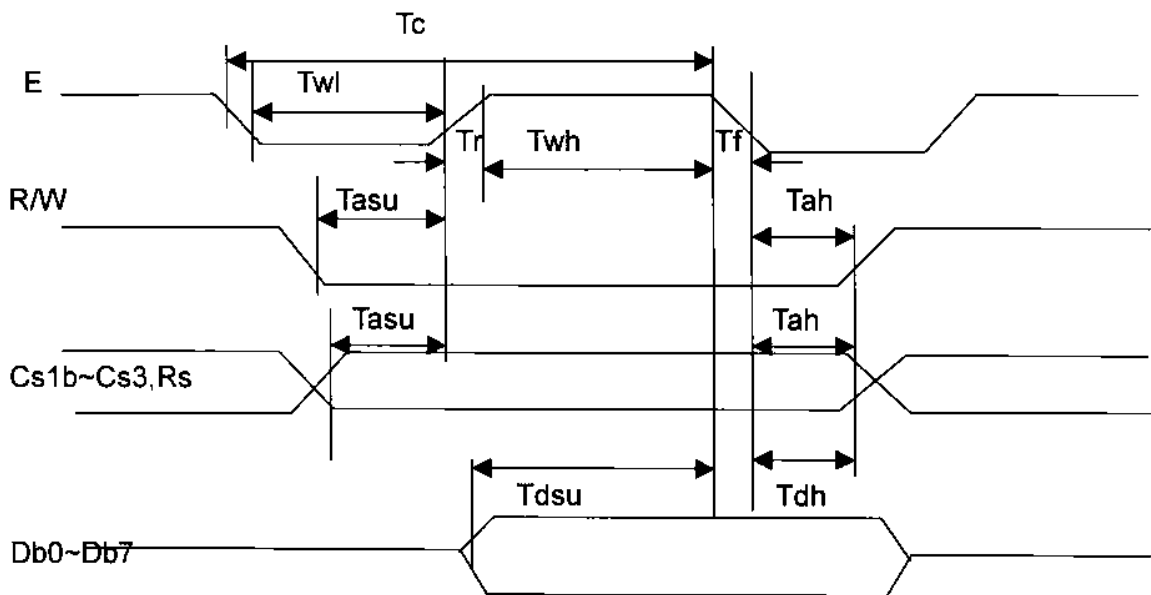
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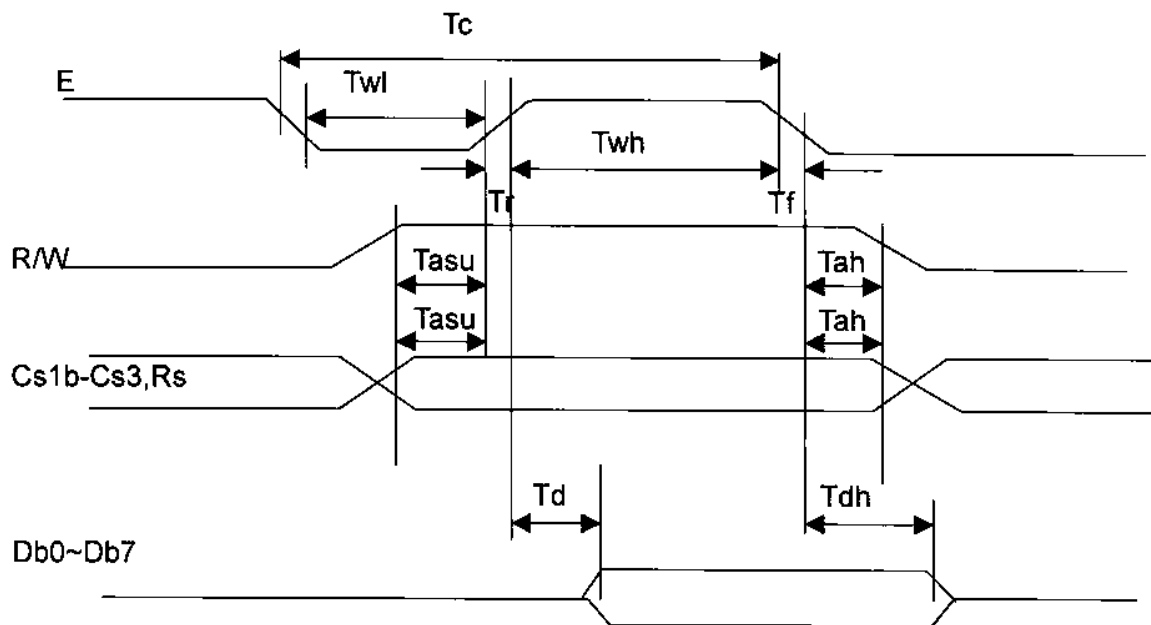
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Mpu Write Timing:



Mpu Read Timing:



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## 2.The Characteristics and The Reliability Test

### 1.Electro-Optic Characteristics:

Condition:TEMP=(23±3)℃ Hum=(70±5)%RH

V<sub>dd</sub>: 5.0V

NO	Item	Symbol	Min	Typ.	Max	Unit	Condition
1	Supply Voltage(Logic)	V <sub>dd</sub> -V <sub>ss</sub>	4.5	5.0	5.5	V	
2	Supply Current (Logic)	I <sub>dd</sub>		2.1		mA	V <sub>dd</sub> =5V
3	LCD Operating Voltage	V <sub>dd</sub> -V <sub>0</sub>		9.0		V	25℃
4	Response Time	T <sub>on</sub>		145		ms	
		T <sub>off</sub>		86		ms	
5	Contrast	CR	3				
6	Viewing Angel	12H	θ 1	25		Deg	(CR≥3.0)
		6H	θ 2	43			
		3H	θ 3	45			
		9H	θ 4	45			
7	LCD Threshold Voltage	V <sub>th</sub>		7.32		V	25℃

### 2. Characteristics of backlight (LED unit)

#### (1).Absolute Maximum Ratings:

Item	Symbol	Typ.	Max.	Unit	Condition
Forward Current	IFM	240	480	mA	T <sub>a</sub> =25℃
Reverse Voltage	VR	10		V	T <sub>a</sub> =25℃
Power Dissipation	PD	1008		mW	T <sub>a</sub> =25℃

#### (2).Electrical-optical Characteristics:

Item	Symbol	Min	Typ	Max	Unit	Condition
Forward Voltage	VF		4.2	4.6	V	
Reverse current	IR		0.2		mA	
Luminous	LV		200		cd/m <sup>2</sup>	IF=240mA
Color	Yellow/Green					

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### 3. Reliability Test

No	Items	Test Condition	Equipment	Test Result
1	High TEMP Storage	TEMP: $70 \pm 2^\circ\text{C}$ Time: 96h Restore: 24h	Tenny	Passed
2	Low TEMP Storage	TEMP: $-20 \pm 3^\circ\text{C}$ Time: 96h Restore: 24h	Tenny	Passed
3	High TEMP Operating	TEMP: $50 \pm 2^\circ\text{C}$ Vop: 5V Timp: 24h Restore: 24h	Tenny	Passed
4	Low TEMP Operating	TEMP: $0 \pm 2^\circ\text{C}$ Vop: 5V Timp: 24h Restore: 24h	Tenny	Passed
5	High TEMP High Hum Storage	TEMP: $40 \pm 2^\circ\text{C}$ Hum: 95%Rh Time: 96h Restore: 24h	Tenny	Passed
6	Thermal Shock	<p>TEMP: (<math>^\circ\text{C}</math>)</p> <p>70°C 25°C -20°C</p> <p>30 5 30 5 Min</p> <p>5 Cycles Restore: 24h</p>	Tenny	Passed

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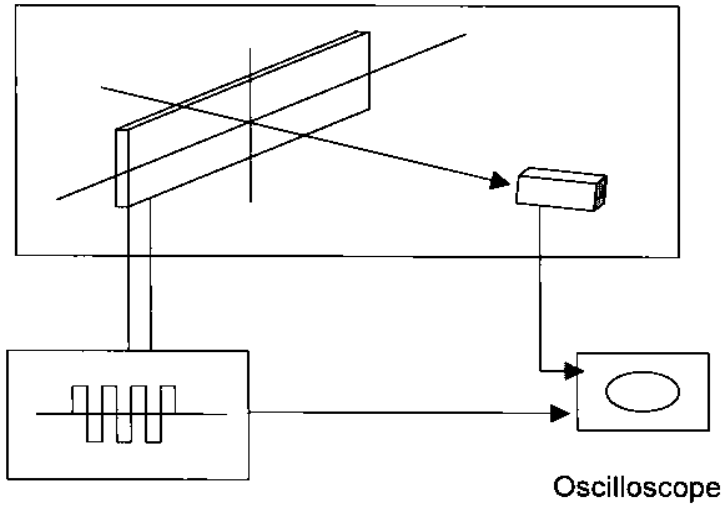
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### 3.The LCD Measuring Method and Equipment

#### 1. Threshold Voltage and Response Time Measuring

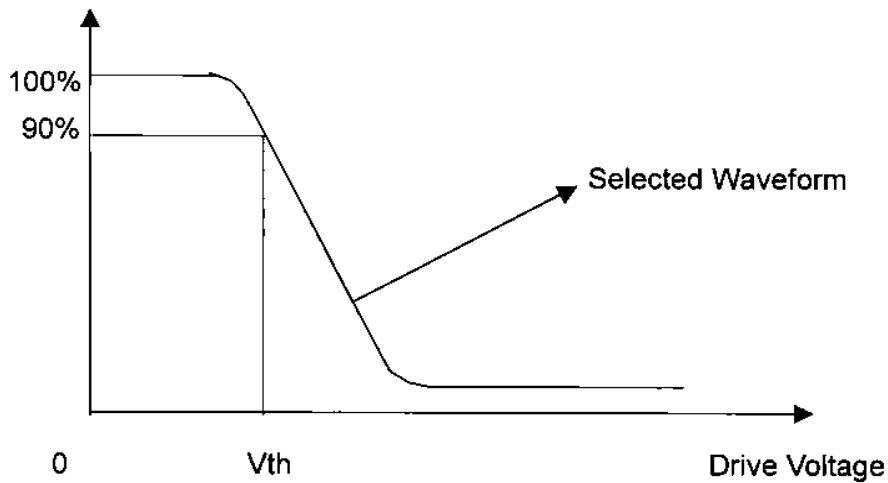
##### (1) Equipment



Waveform Generator

##### (2) Definition

#### A. Threshold Voltage $V_{th}$ Brightness



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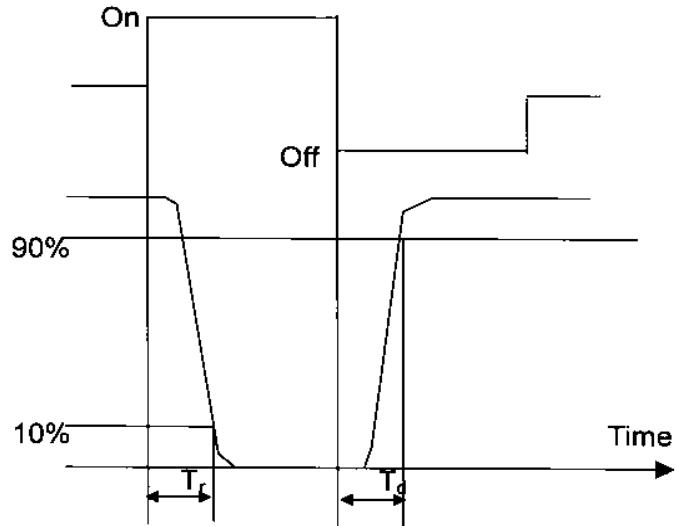
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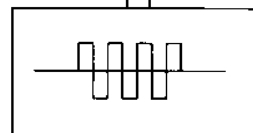
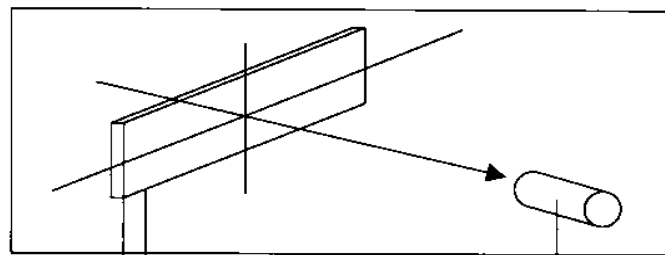
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## B. Response Time



## 2. Contrast Measuring (1) Equipment



Waveform Generator

Spectrophotometer

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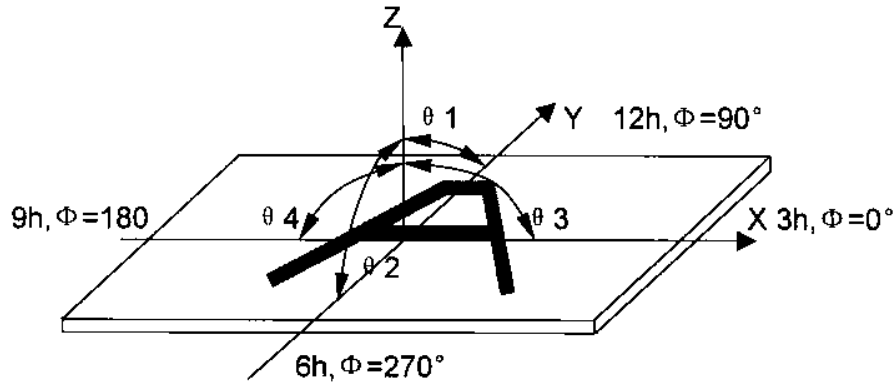
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(2)Definition:

A.Viewing Angle:



B. Contrast Ratio (Positive)

$$CR = \frac{\text{Brightness of non-selected wave-form}}{\text{Brightness of selected wave-form}}$$

3. Reliability Test:

Equipment : TENNY

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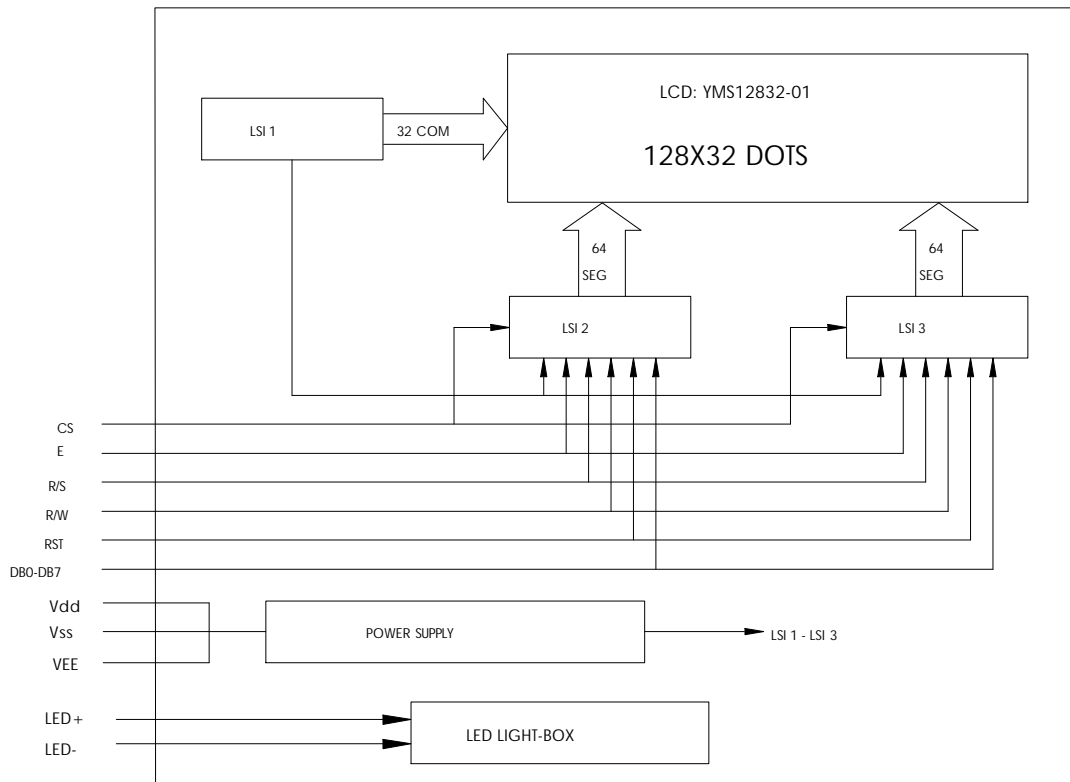
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## 4. Block Diagram



1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
VSS	VDD	VEE	E	R/S	R/W	RST	CSB	DB0	DB1	DB2	DB3	DB4	DB5	DB6	DB7	LED+	LED-

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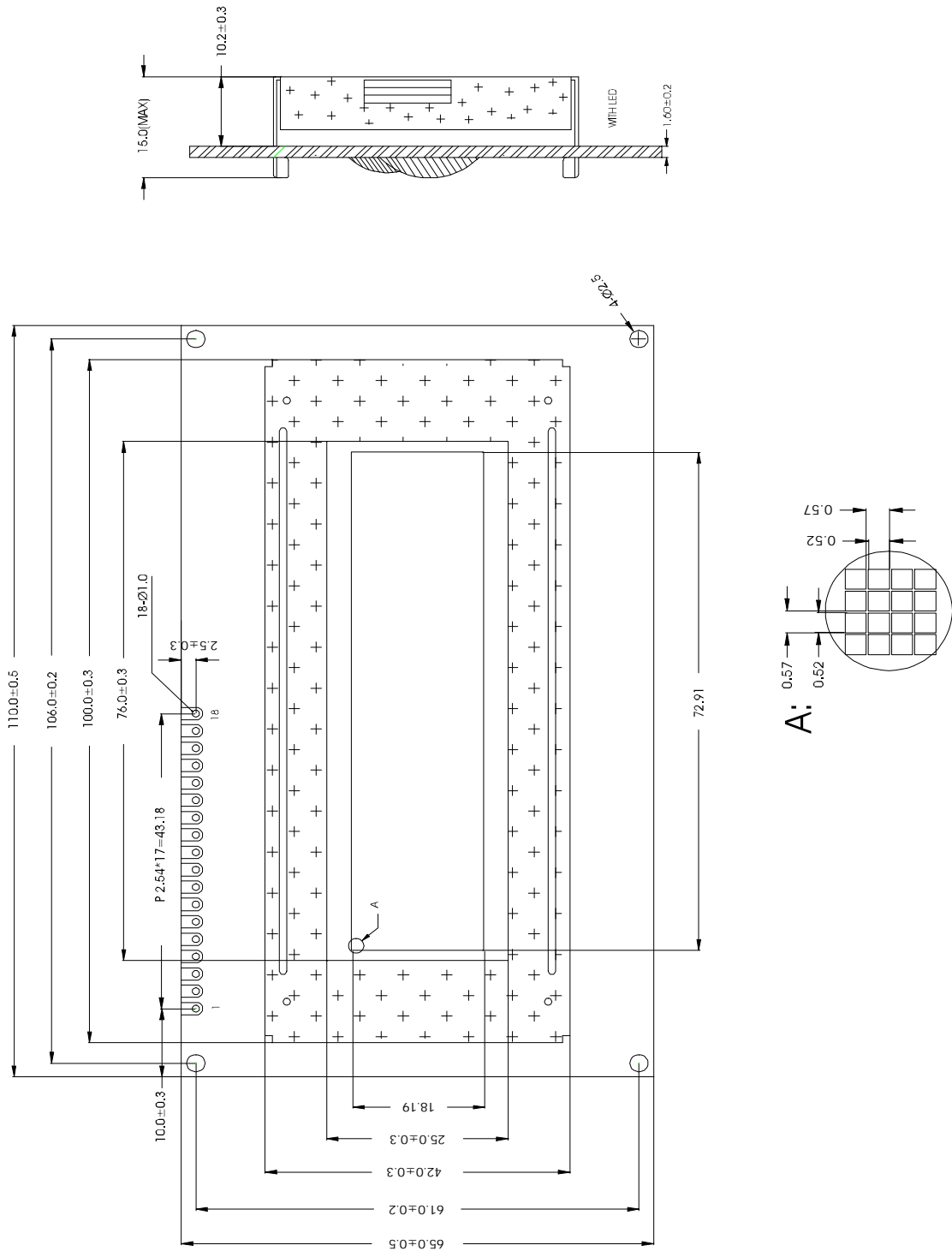
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# 5. Drawing



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